



RFS HYDRAULICS
CREATING OPPORTUNITIES



DOWTY SEALS

Features

- Used to prevent leakage in a system
- Provide a tight end to end connection in pipeline systems
- Ring-shaped made of both metallic ring and nitrile rubber seal (NBR)

Material Specifications

Metallic ring: Steel/ Stainless Steel

Size Range

Nominal Size: 1/8" – 3" (DN6 – DN80)

Metric Size: M8 – M48



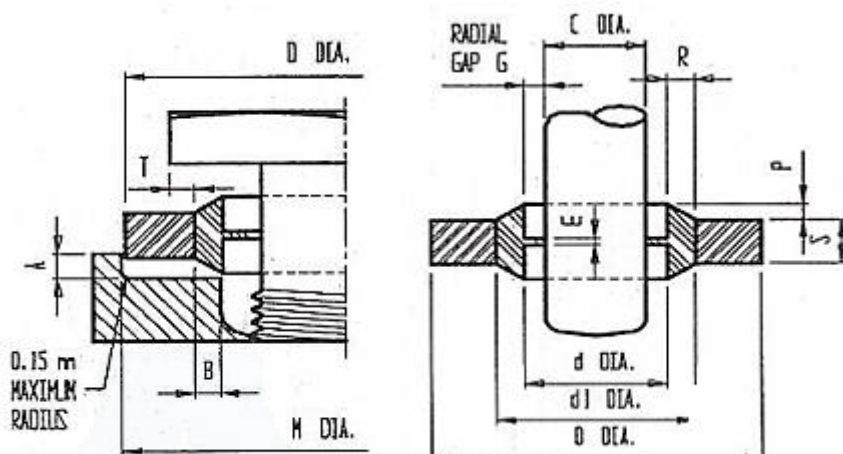
Dowty Seals

Benefits of Using Dowty Seals

- Flexible, hence can fit in a variety of devices
- Suitable for both high and low-pressure systems
- Cost effective for securing connections during installation
- The rubber and metal combination prevents over-compression and extrusion
- It is a safe and secure way of avoiding overfitting

Torque Value for Dowty Seals

Thread Size (Metric)	Thread Size (Imperial)	Thread Size (BSP)	Torque Required (lbs.in)	Torque Required (Nm)
Up to 8	5/16	-	47	5.3
10	3/8	1/8	63	7.1
11	7/16	-	105	11.8
12	½	1/4	140	15.8
14	9/16	.60 x 19	200	22.6
16	5/8	3/8	270	30.5
18	¾	0.75 x 14	360	40.7
20	.825	1/2	500	56.5
22	7/8	5/8	600	67.8
24	1	-	650	73.4
27 and above	1.041	3/4	700	79

DOWTY SEAL


Size	Size Reference	d +/-0.13	C Centralising Lip	E +/-0.05	P +/-0.13	R +/-0.10	d1 +/-0.10	D +0.13	S +/-0.10
M8	866	8.70	6.40	0.35	0.38	0.20	10.40	14.00	1.00
1/8 BSP	820	10.37	8.26				11.84	15.88	2.00
M10	708	10.70	8.05				12.40	16.08	1.50
M12	867	12.70	9.73				14.10	19.00	1.50
1/4 BSP	821	13.74	11.18				15.21	20.57	2.00
M14	868	14.70	11.39				16.40	22.00	1.50
5/8	869	16.51	12.90				18.75	25.40	2.00
M16	870	16.70	13.41				18.40	24.00	1.50
3/8 BSP	823	17.28	14.76				18.75	23.80	2.00
11/16	871	18.16	14.50				19.69	25.40	2.50
M18	872	18.70	14.76				20.40	26.00	1.50
M20	873	20.70	16.76				22.50	28.00	1.50
1/2 BSP	825	21.54	18.24				23.01	28.58	2.50
M22	874	22.70	18.74				24.40	30.00	2.00
5/8 BSP	826	23.49	20.27				24.97	31.75	2.50
M24	875	24.70	20.11				26.40	32.00	2.00
3/4 BSP	827	27.05	23.83	0.35	0.38	0.20	28.53	34.93	2.50
7/8 BSP	829	30.81	27.51				32.29	38.10	2.50
1 BSP	830	33.89	29.92				36.88	42.80	3.20
1 1/4 BSP	832	42.93	38.45				45.93	52.38	3.20
1 1/2 BSP	833	48.44	44.45				51.39	58.60	3.20
1 3/4 BSP	834	54.89	50.42				58.30	69.85	3.20
2 BSP	836	60.58	56.26				63.63	73.03	3.20
2 1/4 BSP	838	66.68	62.36				69.98	79.50	3.20
2 1/2 BSP	839	76.08	71.50				79.38	90.17	3.20

RFS Hydraulics

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